# **PRODUCT SPECIFICATIONS FOR 246D3**

Gross Power - SAE J1995		74.3 HP	
Net Power - SAE 1349		72.9 HP	
Displacement		203 in³	
Stroke		4.7 in	
Bore		3.7 in	
Peak Torque - 1,500 rpm - SAE J1995		195 ft·lbf	
Engine Model		Cat C3.3B DIT (turbo)	
Net Power - ISO 9249		73.7 HP	
Net Flywheel Power		72.9 HP	
Rated Operating Capacity	2200 lb		
Tipping Load	4400 lb		
Breakout Force - Tilt Cylinder	7355 lb		
Rated Operating Capacity with Optional Counterweight	2410 lb		
Note	Operating Weight, Operating Specifications and Dimensions all based on 75 kg (165 lb) operator, all fluids, one speed, OROPS, 1676 mm (68 in) low profile bucket, Cat PC 12 × 16.5 tires, standard flow hydraulics, mechanical suspension seat, no optional counterweights and manual		

Operating Weight	7478 lb		
Note	Operating Weight, Operating Specifications and Dimensions all based on 75 kg (165 lb) operator, all fluids, one speed, OROPS, 1676 mm (68 in) low profile bucket, Cat PC 12 × 16.5 tires, standard flow hydraulics, mechanical suspension seat, no optional counterweights and manual quick coupler (unless otherwise noted).		
Wheel Base	49.2 in		
Height - Top of Cab	83.1 in		
Vehicle Width over Tires	66 in		
Ground Clearance	8.9 in		
Departure Angle	26°		
Maximum Dump Angle	39°		
Bumper Overhang Behind Rear Axle	<b>-</b> 42.6 in		
Rack Back Angle - Maximum Height	96°		
Length - Without Bucket	117.8 in		
Maximum Overall Height	158.7 in		

Maximum Reach - With Arms Parallel to Ground	54.6 in	
Length - With Bucket on Ground	146 in	
Turning Radius from Center - Coupler	55.2 in	
Bucket Pin Height - Carry Position	7.9 in	
Bucket Pin Height - Maximum Lift	124.2 in	
Clearance at Maximum Lift and Dump	97.1 in	
Turning Radius from Center - Bucket	85.9 in	
Turning Radius from Center - Machine Rear	71.2 in	
Reach - Maximum Lift/Dump	23.6 in	
Note	Operating Weight, Operating Specifications and Dimensions all based on 75 kg (165 lb) operator, all fluids, one speed, OROPS, 1676 mm (68 in) low profile bucket, Cat PC 12 × 16.5 tires, standard flow hydraulics, mechanical suspension seat, no optional counterweights and manual quick coupler (unless otherwise noted).	
<b>Hydraulic Flow - Standard - Loader Hydraulic Pressure</b> 3335 psi		

44 HP

Hydraulic Flow - Standard - Hydraulic Power (Calculated)

Hydraulic Flow - H	4061 psi		
<b>Hydraulic Flow - High Flow XPS - Hydraulic Power (Calculated)</b> 76 HP			
Hydraulic Flow - High Flow XPS - Maximum Loader Hydraulic Flow 32 gal/min			
<b>Hydraulic Flow - Standard - Loader Hydraulic Flow</b> 23 gal/min			
ROPS	ISO 3471:2008		
FOPS	ISO 3449:2005 Level I		
Travel Speed - Forward or Reverse - One Speed 7.7 mile/h			
Travel Speed - Forward or Reverse - Two Speed Option 11 mile/h			
Chain Box - Each S	iide 3.3 gal (US)		
Cooling System	3.7 gal (US)		
Engine Crankcase	3 gal (US)		
Fuel Tank	27.7 gal (US)		
Hydraulic System	13.7 gal (US)		
Hydraulic Tank	10.3 gal (US)		
Inside Cab*	81 dB(A)		
Note (3)	**The labeled sound power level for the CE marked con	nfigurations when	

measured according to the test procedure and conditions specified in 2000/14/EC.

Outside Cab**	101 dB(A)
Note (1)	Cab and Rollover Protective Structures (ROPS) are standard in North America and Europe.
Note (2)	*The declared dynamic operator sound pressure levels per ISO 6396:2008. The measurements were conducted with the cab doors and windows closed and at 70% of the maximum engine cooling fan speed. The sound level may vary at different engine cooling fan speeds.

# Air Conditioning

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 1 kg of refrigerant which has a CO2 equivalent of 1.430 metric tonnes.

# 246D3 STANDARD EQUIPMENT ELECTRICAL

12 volt Electrical System

80 ampere Alternator

Ignition Key Start/Stop Switch

Lights: Gauge Backlighting, Two Rear Tail Lights, Two Rear Halogen Working Lights, Two Adjustable Front Halogen Lights, Dome Light

Backup Alarm

Heavy Duty Battery, 850 CCA

### **OPERATOR ENVIRONMENT**

Advanced Display with Rearview Camera: Full Color, 127 mm (5 in) LCD screen; Advanced Multi-operator Security System; On-screen Adjustments for Implement Response, Hystat Response, and Creep Control Gauges: Fuel Level, Hour Meter

Operator Warning System Indicators: Air Filter Restriction, Alternator Output, Armrest Raised/Operator Out of Seat, Engine Coolant Temperature, Engine Oil Pressure, Glow Plug Activation, Hydraulic Filter Restriction, Hydraulic Oil Temperature, Park Brake Engaged, Engine Emission System

Adjustable Vinyl Seat

Fold In Ergonomic Contoured Armrest

Control Interlock System, when operator leaves seat or armrest raised: Hydraulic System Disables, Hydrostatic Transmission Disables, Parking Brake Engages

ROPS Cab, Open, Tilt Up

FOPS, Level I

Top and Rear Windows

Floor Mat

Interior Rearview Mirror

12 volt Electric Socket

Horn

Hand (Dial) Throttle, Electronic

Adjustable Joystick Controls

Anti-theft Security System with 6-button Keypad

Storage Compartment with Netting

#### **POWER TRAIN**

Cat C3.3B, Turbo Diesel Engine, Meeting Tier 4 Final and Stage V Emission Standards

Air Cleaner, Dual Element, Radial Seal

S·O·SSM Sampling Valve, Hydraulic Oil

Filters, Cartridge-type, Hydraulic

Filters, Canister-type, Fuel and Water Separator

Radiator/Hydraulic Oil Cooler (side-by-side)

Spring Applied, Hydraulically Released Parking Brakes

Hydrostatic Transmission Four Wheel Chain Drive

### **OTHER**

Engine Enclosure, Lockable

Extended Life Antifreeze, -36° C (-33° F)

Machine Tie Down Points (6)

Support, Lift Arm

Hydraulic Oil Level Sight Gauge

Radiator Coolant Level Sight Gauge

Radiator, Expansion Bottle

Cat ToughGuard™ Hose

Auxiliary, Hydraulics, Continuous Flow

Heavy Duty, Flat Faced Quick Disconnects with Integrated Pressure Release

Split D-Ring to Route Work Tool Hoses Along Side of Left Lift Arm

Electrical Outlet, Beacon

Belly Pan Cleanout

Variable Speed Demand Fan

Product Link™ PL240, Cellular

# **MANDATORY EQUIPMENT**

Hydraulics, Standard or High Flow XPS

Quick Coupler, Mechanical or Powered

High Visibility Seat Belt, 50 mm (2 in) or 75 mm (3 in)

Power Train: One Speed, One Speed with Speed Sensitive Ride Control, Two Speed or Two Speed with Speed Sensitive Ride Control

#### PERFORMANCE PACKAGES:

- Performance Package H1: Standard Flow Hydraulics (No Self Level)
- Performance Package H2: Standard Flow Hydraulics, Dual Direction Electronic Self Level (Raise and Lower), Work Tool Return to Dig, Work Tool Positioner, and Electronic Snubbing (Raise and Lower)
- Performance Package H3: High Flow XPS, Dual Direction Electronic Self Level (Raise and Lower), Work Tool Return to Dig, Work Tool Positioner, and Electronic Snubbing (Raise and Lower) COMFORT PACKAGES:
- Open ROPS (C0): Static Seat (No Foot Throttle, Headliner, Heater or Door)
- Open ROPS (C1): Foot Throttle, Headliner, Cup Holder, and choice of Seat (Mechanical Suspension or High Back, Heated, Air Ride Seat) (No Heater or Door)
- Enclosed ROPS with Heater (C2): Foot Throttle, Headliner, Heater and Defroster, Side Windows, Cup Holder, Radio Ready, choice of Seat (Mechanical Suspension or High Back, Heated, Air Ride Seat) and Door (Glass or Polycarbonate)
- Enclosed ROPS with A/C (C3): C2 + Air Conditioner

# 246D3 OPTIONAL EQUIPMENT OPTIONAL EQUIPMENT

Hand-Foot Style Controls
External Counterweights
Beacon, Rotating
Engine Block Heater – 120V
Oil, Hydraulic, Cold Operation
Paint, Custom
Heavy Duty Battery, 1,000 CCA
Product Link PL641, Cellular

Bluetooth® Radio with Microphone (AM/FM/Weather Band Receiver with USB and Auxiliary Input Jack)